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CLAMPING STRENGTH OF KK3 KWIK KLAMP (6" PIPE) FLUSH SECTION

J&K Tool Company, Inc.	Date:	December 5, 2017
Attn: Ms. Trista Whaley	Author:	Jay Anderson
6385 County Rd 7	Report Number:	ESP026328P.3R0
Wheaton, MN 56296	Client Purchase Order Number:	T080817

Manufacturer:	J&K Tool Company, Inc.
Product Description:	KK3 Kwik Klamp (6" pipe)
Number of Tests:	1
Type of Pipe Clamped:	6" PVC Pipe Flush Section
Test Speed:	0.05 in/min
Sustained Load:	4,902 lbf
Test Equipment:	MTS Universal Test Machine, Mdl Qtest / 50LP, System #1532, ID MM210-009 MTS Load Cell, 11200lbf Capacity, S/N 105191, ID MM210-009.2
Comments:	Pipe must be properly clamped to obtain reported load

Submitted by,



Project Manager
 Product Qualification Testing

Reviewed by,



Advanced Materials Technician
 Product Qualification Testing

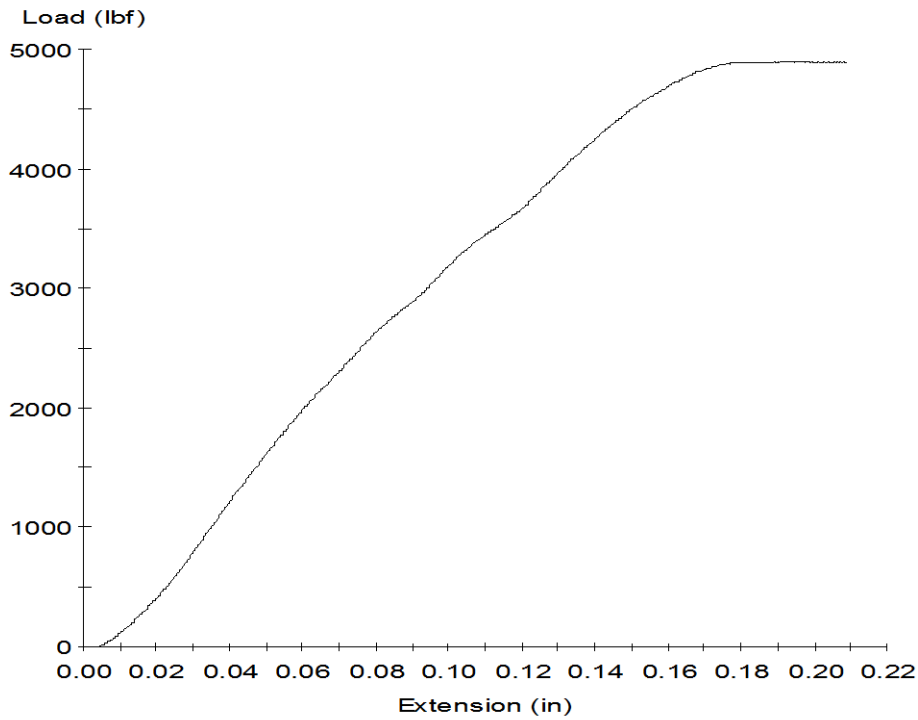
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TEST RESULTS

Specimen Number: 8



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Specimen Results:

Name	Value	Units
Specimen Comment	6" PVC Pipe Flush	
Peak Load	4902	lbf